

Non-segregated phase bus duct offers a full range of products to meet many diverse applications

For over 30 years, Eaton's non-segregated phase bus duct has been designed to meet specific installation requirements for reliable power distribution. Typical of such applications are the connections from transformers to switchgear assemblies in unit substations, connections from switchgear assemblies to generators, and tie connections between switchgear assemblies. Non-segregated phase bus duct is an assembly of bus conductors with associated connections, joints and insulating supports confined within a metal enclosure without inter-phase barriers. Because of its compact dimensions, relative light weight and user-friendly design, non-segregated phase bus duct is easy to install.

Product offering

- 1200–5000A rated continuous current
- 600V–38 kV rated maximum voltage
- 40–63 kA symmetrical short-circuit withstand
- 10–17 kV impulse withstand
- Straight sections of indoor or outdoor bus duct are available in any length in 1/8-inch increments from a 24.00-inch (609.6 mm) minimum to a 96.00-inch (2.4 m) maximum.

A wide range of fittings are available for indoor and outdoor bus

Product features and benefits

- Standard 11 gauge aluminum housing provides durability and product integrity; steel and stainless steel also available
- Standard finish (inside and out) is a baked-on epoxy powder coating, which provides excellent mechanical strength, is scratch resistant and resists chalking caused by ultraviolet rays
- An epoxy insulation process ensures optimum conductor protection, reducing the possibility of corona and electrical tracking
- 98% conductivity copper with all joint surfaces silverplated to ensure maximum conductivity through the joint
- Innovative joint design allows each horizontal joint to expand and contract up to 0.50 inch (12.7mm), ensuring a reliable installation
- Product design and manufacturing meets requirements of NEMAT, ANSI/IEEE, T ISO and CSAT; also seismic-certified for the Uniform Building Code (UBC) and California Building Code
- A full family of fittings and accessories to meet any application requirements
- High two-second short-circuit ratings optimize coordination between bus duct and power equipment
- Easy installation allows for a lower installation cost in comparison to power cable

Bus duct capabilities

- The non-segregated phase bus duct manufacturing facility in Greenwood, SC, is able to meet your emergency or quick-ship lead-times from two days to three weeks
- Customer approval drawings can be available in two weeks or less to meet your project requirements
- Eaton's Final Field Fit program ensures accurate layout and allows for minor last minute modifications during installation
- Advanced system tools, including Bid Manager, ProDesignE, and AutoCADT, provide quick and accurate information as well as help meet your custom requirements

Product support

Non-segregated phase bus duct product and application support is available from a professional team of BCP employees that includes field sales engineers, application engineers, engineering service and product engineers.

Additional information

Technical Data

TD01702001E

Distribution Products Catalog

CA08101001E

Consulting Application Guide

CA08104001E



Lightweight Enclosures With Built-In Features For Easy Installation

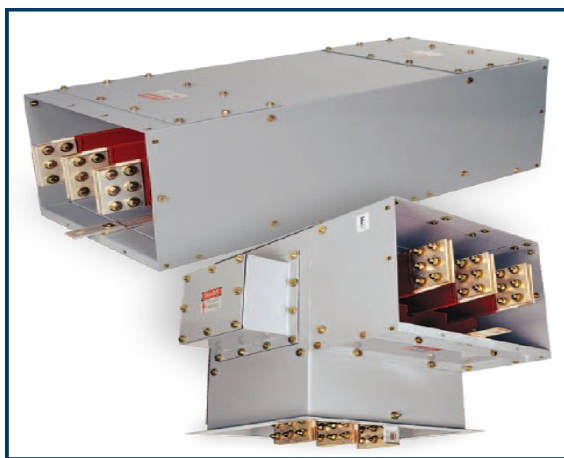
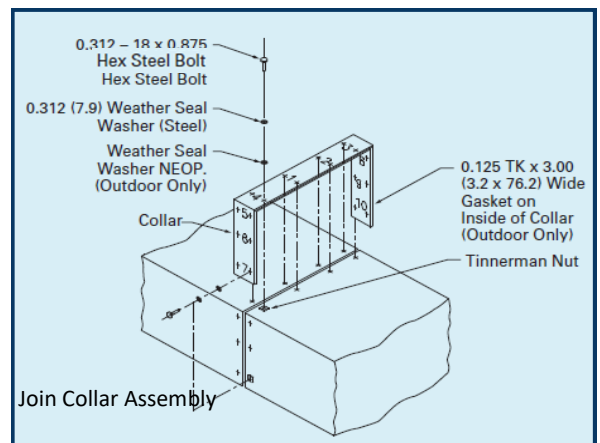
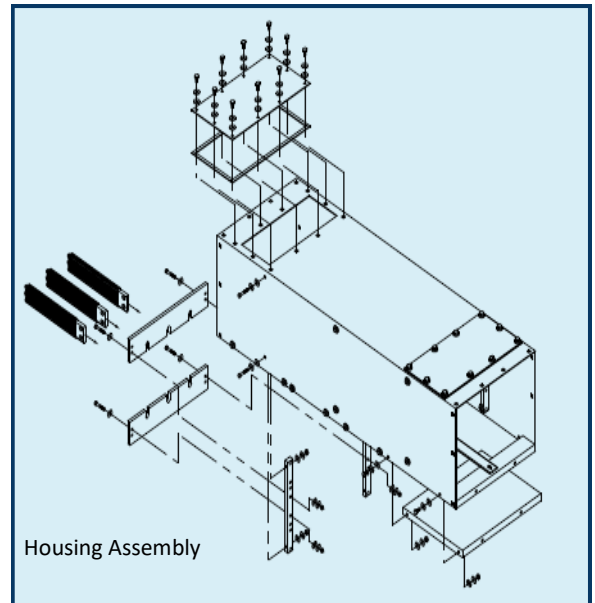
Housing design

Enclosures are fabricated from 11-gauge aluminum as standard. Eleven-gauge mild steel and stainless steel are available upon request. Enclosures are welded for maximum rigidity. Removable covers are secured with bolts for ease of access when making joints and subsequent periodic inspections.

Enclosures are painted with a baked-on polyester powder coat paint system resulting in a very durable finish with uniform thickness and gloss. This cosmetically pleasing finish minimizes the risk of problems in harsh environments. The standard color is ANSI-61 light gray. Special paint colors are available upon request.

The housing is designed with 0.50-inch adjustability at the joint (0.25-inch more or less than nominal). To make these adjustments, remove the two nominal position screws and loosen the two 0.375-16 bolts on the adjustable angle. The adjustable angle, collar, and busbars are slotted to allow movement. Adjustment available on horizontal joints only.

Enclosures for outdoor applications are supplied with a neoprene gasket. The gasket is applied under the collar and around the cutout of the top access cover (when provided). Rubber washers are provided with the collar hardware and top access cover hardware.



High short-circuit and withstand ratings

Bar design

All conductors are 98% conductivity copper bars. Each conductor for 2400V service and above is insulated with a fluidized bed epoxy coating throughout, which reduces the possibility of corona and electrical tracking. Insulating 600V is available upon request. The conductors are adequately separated and insulated from each other using non-hygroscopic, track-resistant, flame-retardant polyester supports. Porcelain supports are available upon request. Bus joints are made by solidly bolting busbars together with splice plates on each side. All joint surfaces are silver-plated as standard to ensure maximum conductivity through the joint.

Tin-plating is available upon request. After bolting, each standard joint is covered by a preformed, flame-retardant insulating boot, providing full insulation for bus conductors. These boots are easily removable for inspection of the joints at any future time.

Copper bar only

Custom-made copper conductors are available. See Technical Data TD01702001E page 4 for available bar sizes.

Available options

Fluidized epoxy insulation, Silver-plating, Tin-plating, Piercing per customer specification, Bend per customer specification (90°–180°)

Available Non-Segregated Bus Rating per IEC Standards 62271-100

					Rated short time short circuit withstand current (kA rms Symmetrical)		Rated momentary short circuit withstand current (10 cycle)	
							10 Cycle	
Rated Maximum Voltage (kV)	Rated Power Frequency (Hz)	Power Frequency Withstand 1 min. kV rms	Impulse withstand (1.2 x 50 ms) kV peak	Rated Continuous current Amperes	2 Sec	1 Sec	kA peak	kA rms Asymmetrical
0.635	60	2.2	10	1200 2000 3000 3200 4000 5000	49	69	132	78
0.635	60	2.2	10	1200 2000 3000 3200	63	89	170	100.8
4.76	60	19	60	1200 2000 3000 3200 4000 5000	49	—	132	78
4.76	60	19	60	1200 2000 3000 3200	63	—	170	100.8
8.25	60	36	95	1200 2000 3000 3200 4000 5000	41	—	111	66
8.25	60	36	95	1200 2000 3000 3200	63	—	170	100.8
15	60	36	95	1200 2000 3000 3200 4000 5000	48	—	130	77
15	60	36	95	1200 2000 3000 3200	63	—	130	100.8
27	60	60	125	1200 2000	40	—	108	64
38	60	80	170	1200 2000	40	—	104	64

A complete line of accessories for indoor and outdoor applications

Accessories

Flange Connects non-segregated phase bus to medium voltage switchgear, medium volt- age motor control centers, low voltage switchgear, low voltage switchboards, and low voltage motor control centers

Phase transposition

Can be provided within the bus run system to align phasing of terminal equipment at two ends

Elbow

Used to turn the bus run by 90°

Tee

Used for three-directional connections

Offset

Used to avoid obstacles

Expansion joint

Provided in runs longer than 50 feet to accommodate thermal expansion of bus conductors with respect to the enclosure

Wall flange

Provided when a bus run passes through a wall or floor

Transformer throat

Used when making connections to transformers; includes a matching flange and required number of flexible copper braids for connections to transformer bushing terminal pads

Cable tap box

Used for cable connections to the bus run

Bushing box

Used to connect bus duct to an outside source such as a power station or cable connection located outdoors

Horizontal hanger

Provided on indoor runs and attached to the existing building structure through the use of 5/8-inch diameter drop rods

Column support

Used to support outdoor runs; normally consists of a single structural column with a crossbeam, which is bolted to brackets provided on the bus housing (Eaton provides the brackets only)

Space heater

Provided on outdoor bus runs for use with customersupplied 120 Vac (or 240 Vac) power supply; energized continuously, or optional thermostat control available

Seismic application

Bus run assemblies are designed to meet Uniform Building CodeT (UBC) and California Building Code Title 24 for Seismic Zones 4.3.2a.2b.1 and 0; complete guidelines for proper supports are provided on each seismic-specified order

Thermostats

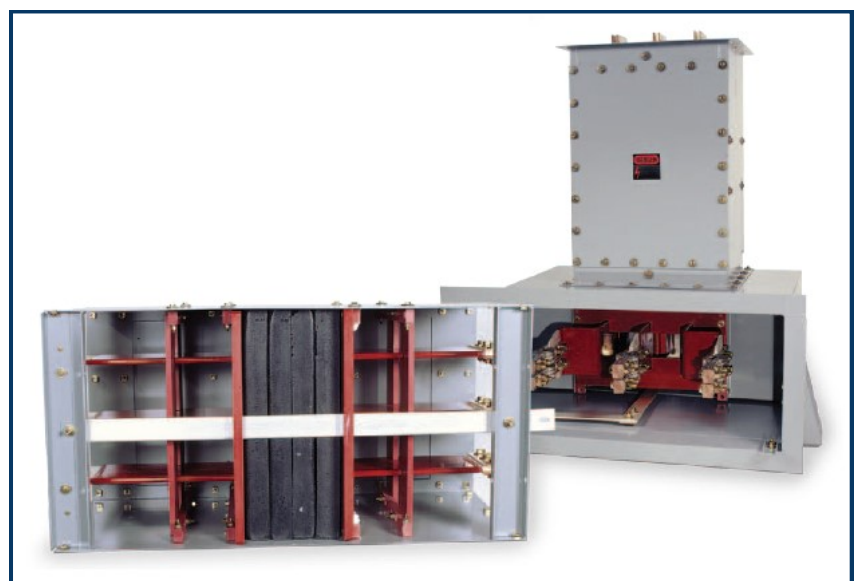
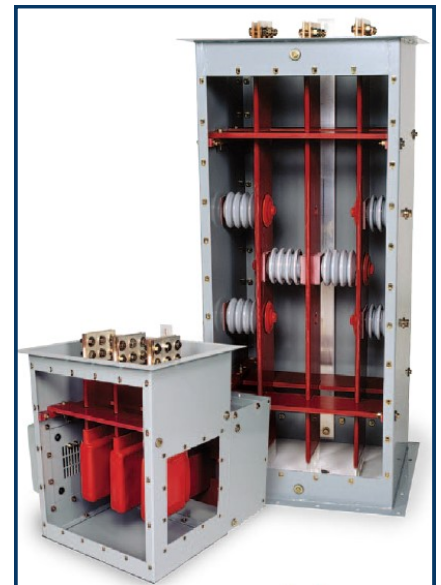
Two options available for control of space heaters: fixed or non-adjustable to provide continuous heat, and adjustable for controlled heat up to 110°F

Vapor barriers

Provided as specified to prevent moisture and air from passing through the bus duct

Fire barriers

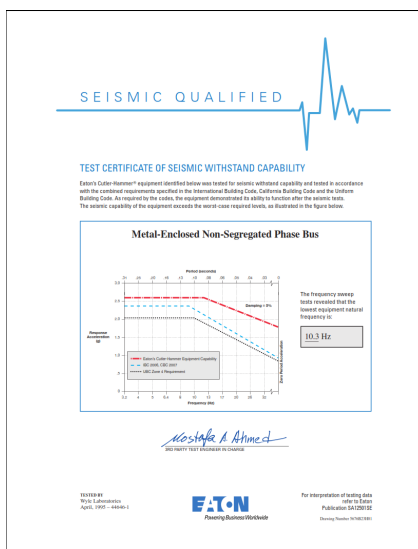
Come with vapor barriers and use fire-stop foam to provide 1-, 2- or 3-hour fire barrier



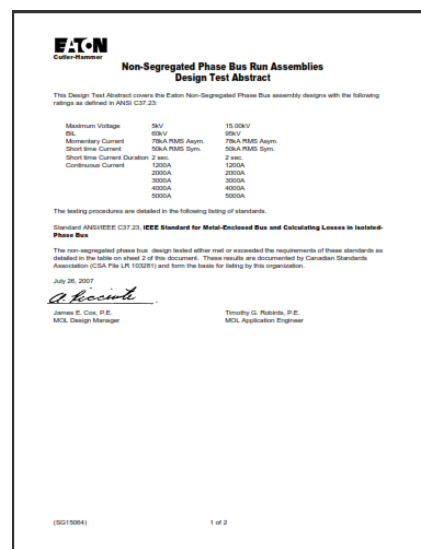
Certificate



Certificate Of Compliance by CSA



Type Test Certificate Seismic
by Eaton



Type Test Certificate
by Eaton

Success Story

NO	Project Name	Customer	Market Application
1	Suban Compression	PT. Inti Karya Persada Teknik	Oil & Gas
2	STG Boiler Pusri	PT. Rekayasa Industri	Industrial

Address :

Assembly Factory:
Kawasan Industri Greenland I
Jl. Greenland IV Blok AC No. 07 kota Deltamas
Cikarang Pusat, Bekasi-Indonesia 17530

Sheet Metal Factory:
Kawasan Delta Silicon 3
Jl. Rotan I Blok F27 N0. 20D Lippo Cikarang
Cikarang Pusat - Bekasi 17530

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